



Outlander G2 Dual Split APX 10119230

Installation Manual

Outlander G2 Dual Split APX 10119230

- Read all instructions before installation.
- Ensure your vehicle is turned off, and engine and exhaust system are cold.
- Use the necessary protective gear; gloves, goggles etc.
- Make sure your vehicle is on flat, stable ground.
- Check your local laws and regulations to make sure the part you are installing is in compliance and legal for the type of use you intend.
- **After your first ride, re-tighten all bolts!**

Parts Included

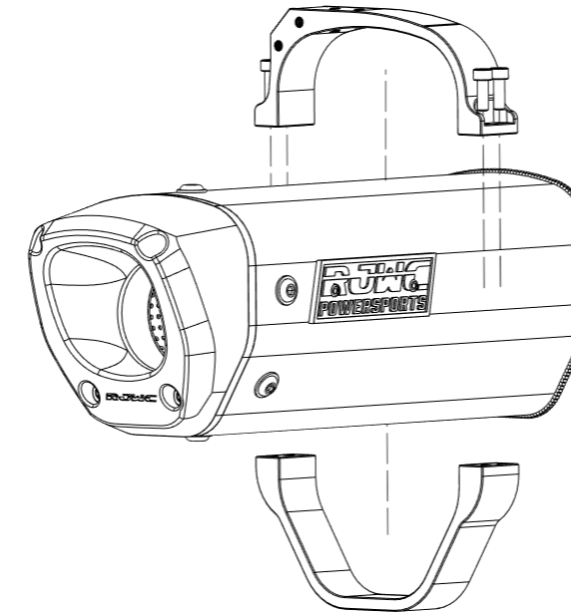
14x Washer M5 A2	4x Rubber Bushing
4x Washer M6 6.4	4x Aluminum Spacer
2x Washer 8.4x35	3x Clamp 45-50mm
4x M6x46 Cylinder Screw	2x Gasket G2
2x M8x30 Hexagon Screw	2x Spark Arrestor
4x M5x10 Cylinder Screw	2x APX Shims
12x M5x16 Cylinder Screw	2x Coated Frame Bracket
12x M6x20 Hex Flange Screw	2x Single Dual Clamp Top
1x APX Single Clamp Top - L	2x Single Dual Clamp Bottom
1x APX Single Clamp Top - R	

Need help? Got a question?
Get in touch at support@rjwc.se or your closest RJWC Dealer.

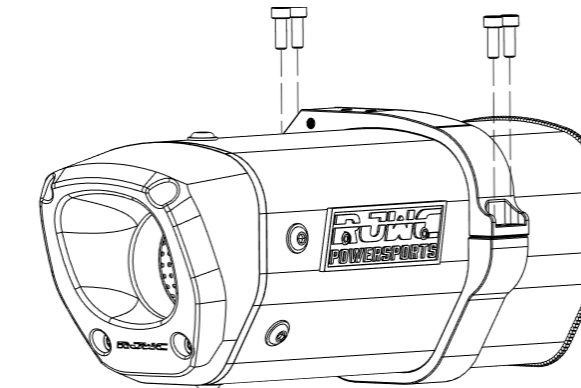
Step - 1 - Repeat this step for both APX Cans

Parts Used:

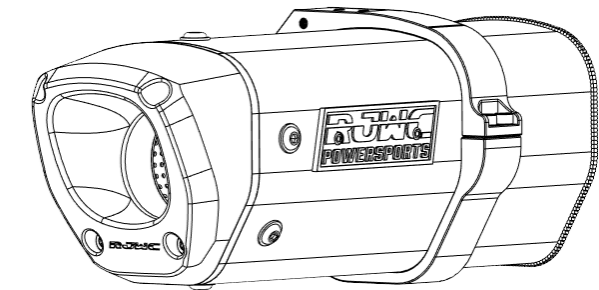
- 2x Single Dual Clamp Top
- 2x Single Dual Clamp Bottom
- 8x M5x16 Cylinder Screw
- 8x Washer M5 A2



Place both Clamps on the APX Can.
The measurement from the rear of the Can to Clamp needs to be 75mm (2.95")



Use 2x M5x16 Cylinder Screws and 2x Washers M5 A2 to secure each side of the clamps.

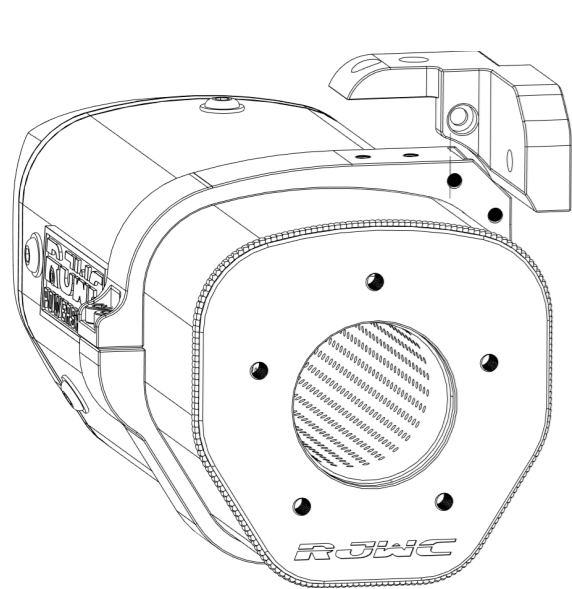


Repeat this step for both APX cans.

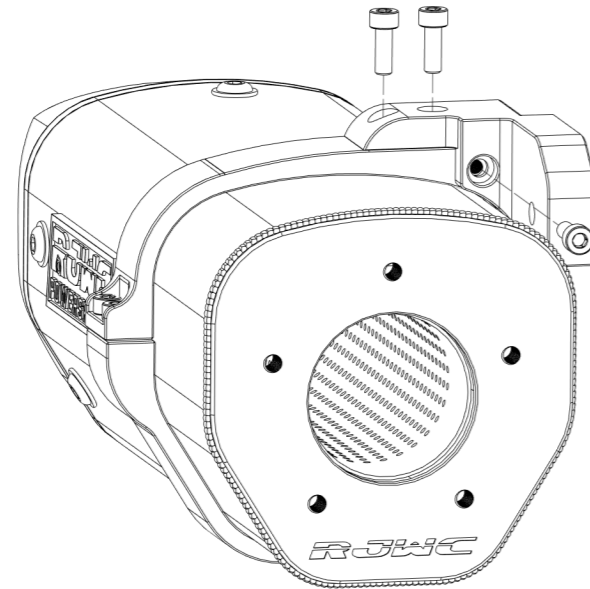
Step - 2 - Repeat this step for both APX Cans

Parts Used:

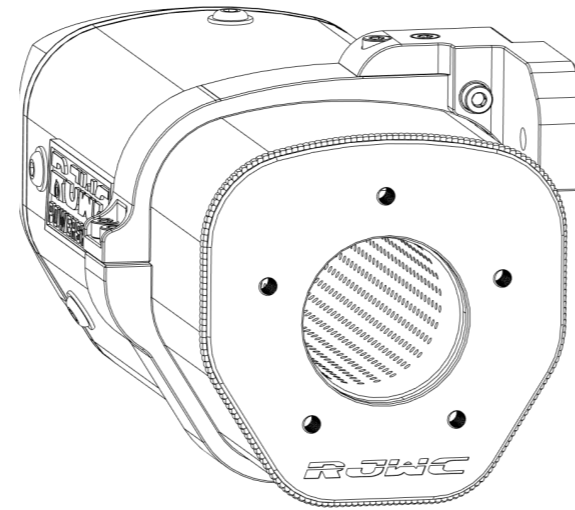
- 4x M5x10 Cylinder Screw
- 2x M5x16 Cylinder Screw
- 1x APX Single Clamp Top - Left
- 1x APX Single Clamp Top - Right



Place the APX Single Clamp Top on the APX Can, the Clamp should be on the opposite side of the RJWC Logoplate.



Use 2x M5x10 Cylinder Screws on the upper holes, and 1x M5x16 Cylinder Screw on the lower hole.

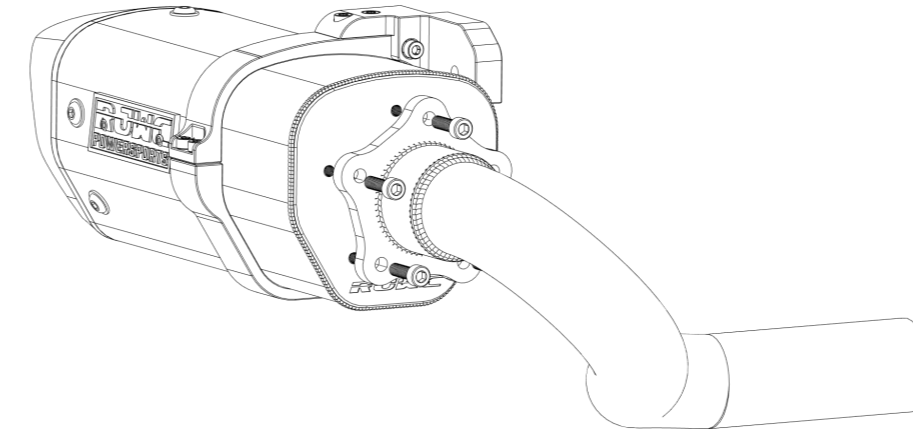


Repeat this step for both APX cans.

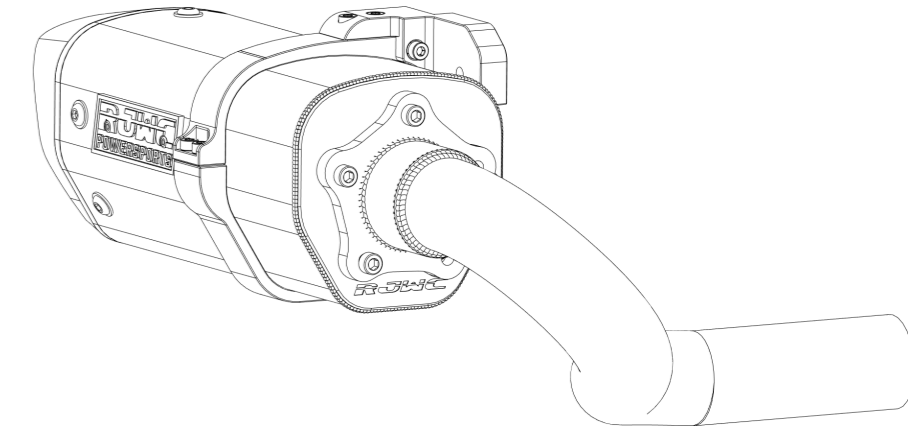
Step - 3

Parts Used:

- 1x Gasket G2
- 5x M6x20 Hex Flange Screw
- 1x Right Pipe



Place 1x Gasket G2 Between the Right Pipe and the APX Can. Use 5x m6x20 Hex Flange Screws to secure the pipe to the APX Can. The G2 Gasket should be 'sandwiched' between them.



You can use the above image to double check the installation of the Right Pipe.

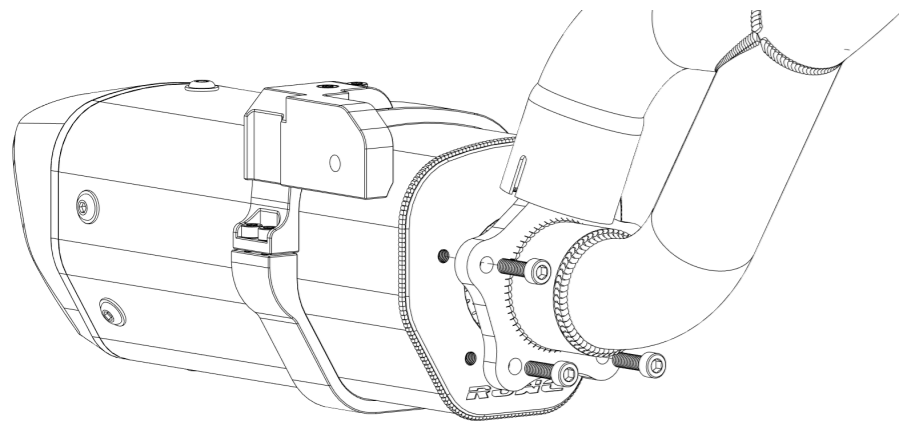
Step - 4

Parts Used:

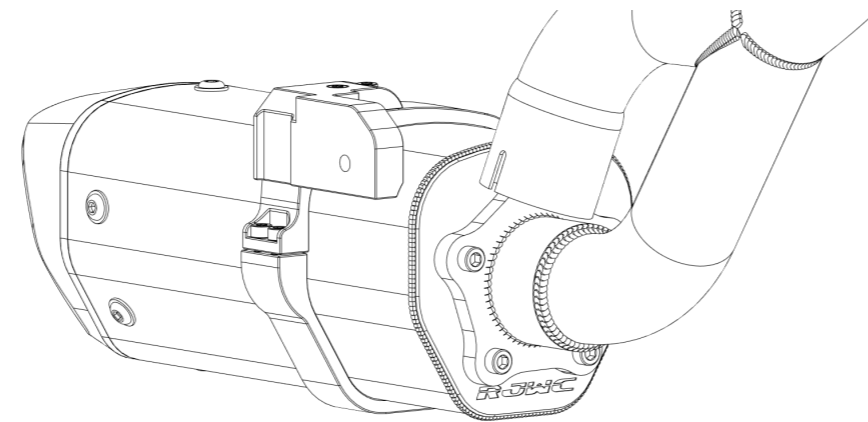
1x Gasket G2

5x M6x20 Hex Flange Screw

1x Left Pipe



Place 1x Gasket G2 Between the Left Pipe and the APX Can. Use 5x m6x20 Hex Flange Screws to secure the pipe to the APX Can. The G2 Gasket should be 'sandwiched' between them.



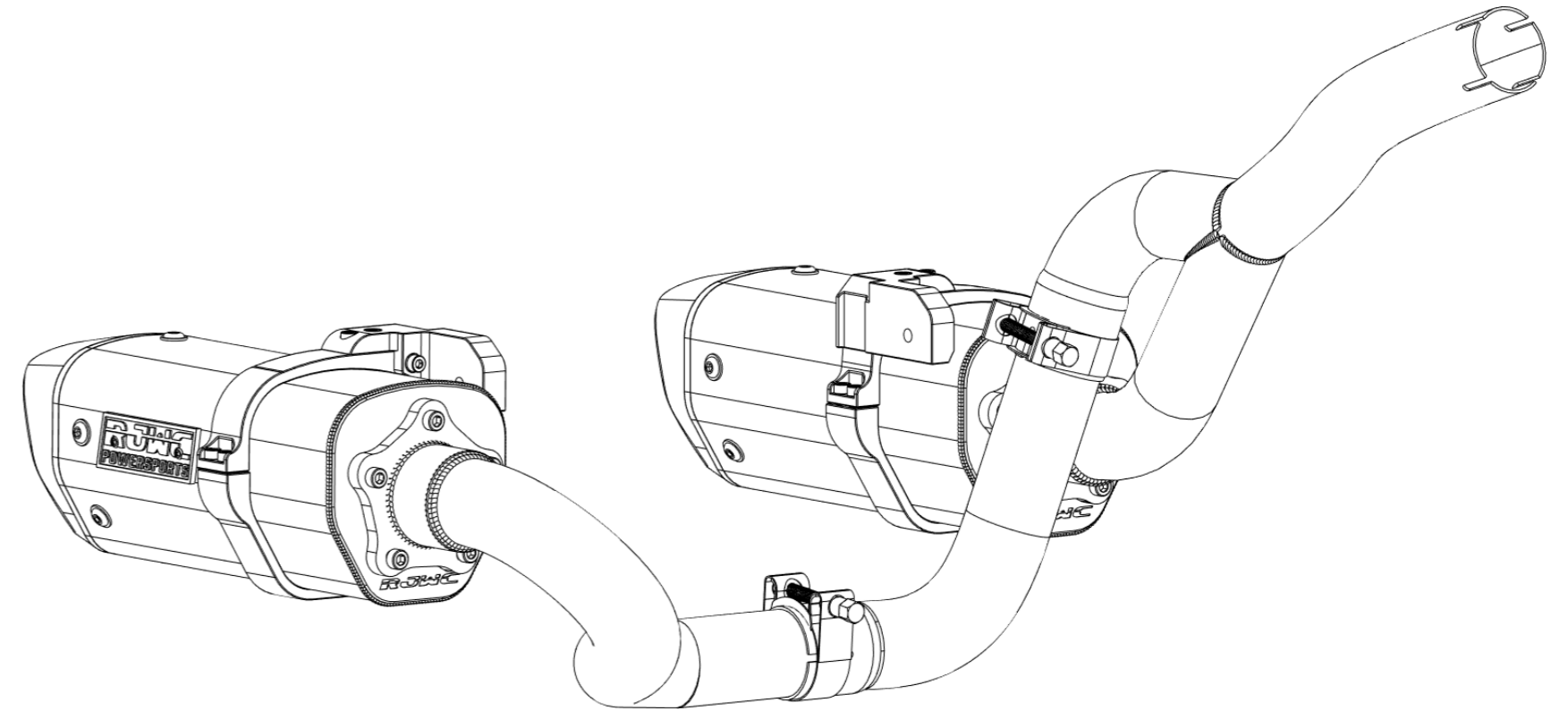
You can use the above image to double check the installation of the Left Pipe.

Step - 5

Parts Used:

2x Clamp 45-50mm

1x Middle Pipe



Connect the Middle Pipe between the Left and Right Pipe and use 2x Clamp 45-50mm to secure where the pipes connect.

Step - 6 - Repeat this step for the Left and Right Slide

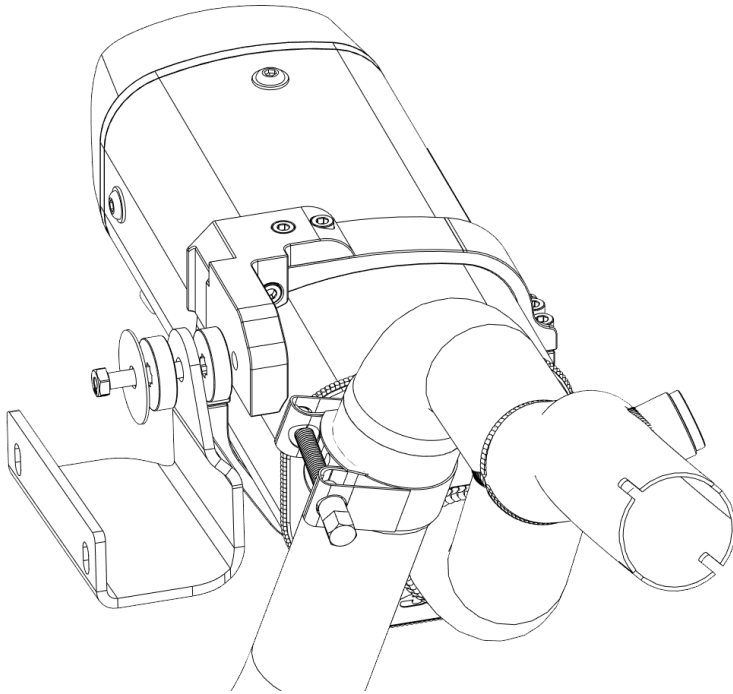
Parts Used:

2x Coated Frame Bracket

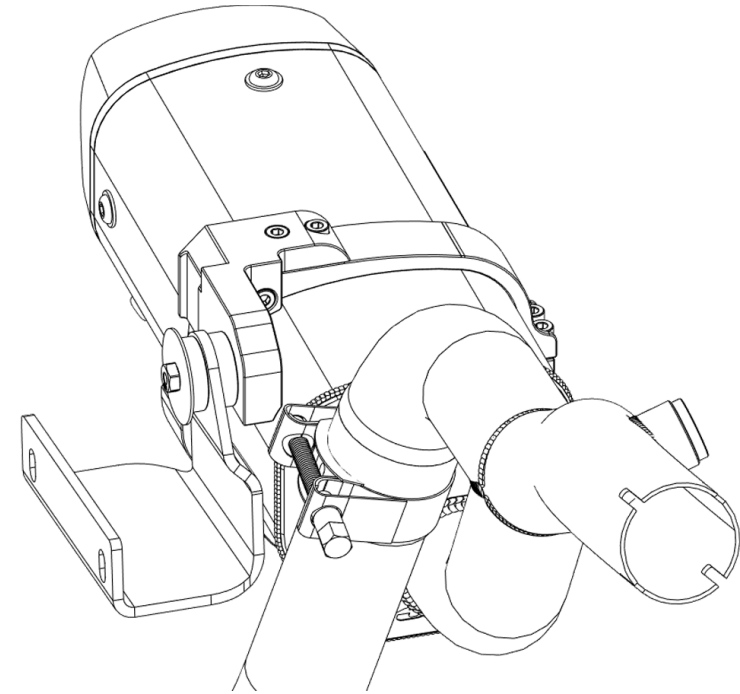
4x Rubber Bushing

2x Washer 8.4x35

2x M8x30 Hexagon Screw



Mount the 1x Coated Frame Bracket to the APX Single Clamp. Slide 1x Washer 8.4x35 and 1x Rubber Bushing onto the Hexagon Screw. Slide this into the Coated Frame Bracket, and push on 1x Rubber Bushing.



Secure this to the Single APX Clamp and tighten until the Rubber Bushings are half their size. Repeat this for both the Left and Right APX.

Important information about Fuel tuning

The use of an aftermarket performance exhaust requires a crucial step - EFI tuning. RJWC Powersports exhaust systems must be accompanied by a proper re-flashing or use of an EFI Tuner to prevent the engine from running lean, which can result in engine damage. To guarantee a correct air to fuel mixture, make sure to adhere to the manufacturer's recommended settings for your fuel tuner.

Neglecting to properly tune the engine using an EFI tuner when using an RJWC Powersports exhaust will void the exhaust warranty. Any problems arising from the engine not running correctly, such as a lean condition or incorrect air/fuel ratio, will not be considered a valid warranty claim.

Please note that if your vehicle differs from the base model, additional modifications such as a different tune, turndown pipe, or other adjustments may be necessary to achieve a proper fit and optimal performance. All RJWC Powersports exhausts are designed and tested on stock-equipped vehicles.

