

Works with RJWC Mud Edition and Krossflow



Parts included

Q2 - Quiet Core Stainless
washer/ring

Remove the endtip on the muffler by removing the 4 socket head bolts by using a 5mm allen key (included in the exhaust hardware kit)



Q2 - QUIET CORE AND SPARK ARRESTOR INSTALLATION MANUAL

Rev: 2.0

Insert the Q2 - Quiet Core in the muffler and align the washer OR spark ar-
restor in the 3mm groove in the backside of the endtip. It is VERY important
that the stainless washer OR spark arrestor sits IN the groove. Unalignment
will damage your exhaust.



Groove

Aligned washer, **OK!**Unaligned washer,
NOT OK!

Next step is to install the endtip back, make sure that the quiet core and the stainless washerlines up perfectly. You can hold them in place with your fingers during the installation and when you tighten the bolts you lock them in place. Make sure to tighten the bolts equally.

After you have installed the Quiet Core and reassembled everything, start the bike and let the bike idle for about 15 minutes to get everything hot. Re-tighten the 4 socket head bolts.

Working combinations

Never use more than 2 parts behind the end tip!



Quiet Core + Stainless washer = **OK!**



Quiet Core + Spark arrestor = **OK!**



Quiet Core + Stainless washer + Spark Arrestor
= **NOT OK!**

Warranty!

Thank you for purchasing a RJWC product. In order to activate your warranty, please visit our website at

Important information about Fuel tuning

The use of an aftermarket performance exhaust requires a crucial step - EFI tuning. RJWC Powersports exhaust systems must be accompanied by a proper re-flashing or use of an EFI Tuner to prevent the engine from running lean, which can result in engine damage. To guarantee a correct air to fuel mixture, make sure to adhere to the manufacturer's recommended settings for your fuel tuner.

Neglecting to properly tune the engine using an EFI tuner when using an RJWC Powersports exhaust will void the exhaust warranty. Any problems arising from the engine not running correctly, such as a lean condition or incorrect air/fuel ratio, will not be considered a valid warranty claim.

Please note that if your vehicle differs from the base model, additional modifications such as a different tune, turndown pipe, or other adjustments may be necessary to achieve a proper fit and optimal performance. All RJWC Powersports exhausts are designed and tested on stock-equipped vehicles.

